

**BS EN ISO 9001:2015
And National Highways Sector Scheme 20 Schedule**

ESL GB LTD

Kimberley Works, 8 Burma Drive, Marfleet Lane, Kingston Upon Hull, East Yorkshire, HU9 5SD

Building Categories – Workshop and Site

- C** Heavy industrial platework for plant structures, bunkers, hoppers, silos, etc
- H** Large span trusswork (over 20m)
- J** Tubular steelwork where tubular construction forms a major part of the structure
- K** Towers and masts
- L** Architectural steelwork for staircases, balconies, canopies, etc
- M** Frames for machinery, supports for plant and conveyors
- N** Large grandstands and stadia (over 5000 persons)
- Q** Specialist fabrication services (eg, bending, cellular/castellated beams, plate girders)
- R** Refurbishment
- S** Lighter fabrications including fire escapes, ladders and catwalks

Bridgework Subcategories – Workshop and Site

- RF** Bridge refurbishment
- AS** Ancillary structures in steel associated with bridge, footbridges or sign gantries (eg, grillages, purpose-made temporary works)

- Base Material(s)** up to and including S355J2 according to BS EN 10025-2
up to and including S355J2H according to BS EN 10210 and BS EN 10219
- Execution Class** up to EXC 4 according to BS EN 1090-2:2008+A1:2011
- Welding Process(es)** 111 – MMA manual metal arc welding
135 – MAG welding with solid wire electrode
- Responsible Welding Coordinator** Jeff Gamer – IWE (up to and including EXC 4)
- Alternate** Gareth Thompson - competency assessed by professional interview
(up to and including EXC 2)
- Level 3 Bolting Co-ordinators:** Gareth Thompson

Certificate number: 20 – 507

Initial registration: April 2015

Latest issue: 06 December 2018

Expiry date: 22 November 2020

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
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Scheme Manager:
SL Blackman
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